

PORTABLE LINE BORING
MACHINES

EASY

from \varnothing 32 mm to \varnothing 250 mm (1,26" - 9,84")



The **Supercombinata EASY**, thanks to its standard equipment, is suitable to perform internal **line boring** and internal **overlay welding** within a working range from **Ø 32 mm** to **Ø 250 mm**. By means of **extra kits**, it is suitable to perform external line boring, facing of orthogonal planes and creation of circlips grooves. With additional **accessories**, the Supercombinata can be adapted to many different needs of our customers.

TECHNICAL SPECIFICATIONS

DIAMETERS

Boring bar diameter:	Ø 40 x 2200 mm
In line boring:	Ø 32 – 250 mm
External line boring:	Extra kit
Internal welding:	Ø 42 – 250 mm
Facing of orthogonal planes:	Extra kit

ROTATION MOTOR

AC motor:	Single phase
Power at rated speed:	1800 W
Output torque at the bar:	290 Nm with 120 rpm
1° speed:	max 115 rpm (145 Nm)
2° speed:	max 400 rpm (45 Nm)

FEED MOTOR

Gear motor:	DC
Power at rated speed:	90 W
Max speed:	11 rpm
Feed system:	Electromechanical
Feed:	Manual/Automatic

WELDING TECHNOLOGY

Spiral:	Continuous with variable step
Welding machine:	Compatible with MIG/MAG welder with EURO connector

LONGITUDINAL STROKE

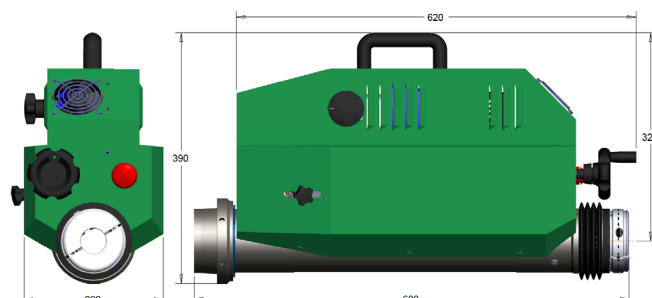
Unlimited:	With 350 mm pitch
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ELECTRONIC CONTROL PANEL

Voltage:	220/240 V (50/60 Hz)
Main switch:	Available
Emergency switch:	Available
Inverter feed:	RH/LH
Inverter rotation:	CW/CCW
Speed regulator:	Rotation/Feed
Electrical absorption:	2000 W
Control panel 110/120 V:	Upon request
Digital control panel:	Upon request

DIMENSIONS

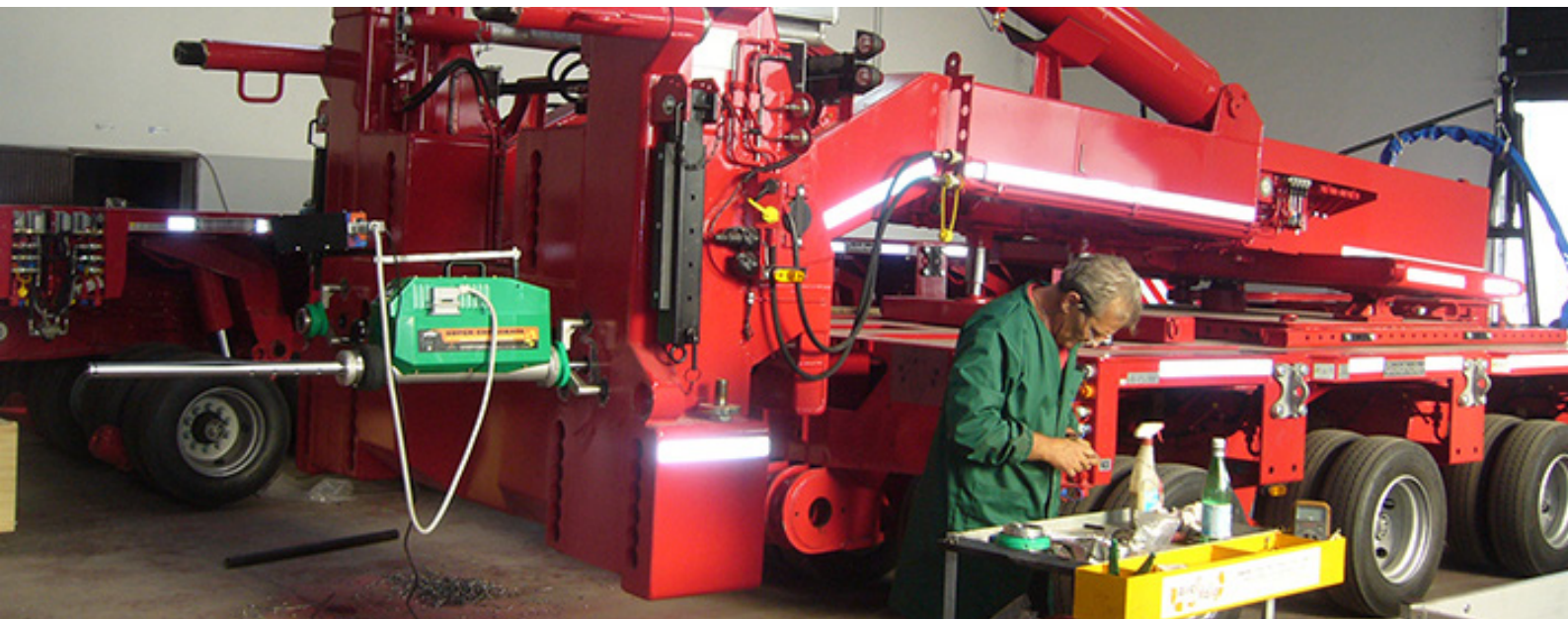
Length:	680 mm
Width:	240 mm
Height:	380 mm
Weight central unit:	36 kg



STANDARD EQUIPMENT

QTY 1	MAIN UNIT
QTY 1	BORING MACHINE STAND
QTY 1	ELECTRONIC CONTROL PANEL
QTY 1	CONTROL PANEL HOLDER
QTY 1	CABLE CONTROL PANEL/MACHINE
QTY 1	POWER CABLE 220 V
QTY 1	BORING BAR Ø 40X2200 MM
QTY 1	BORING BAR EXTENSION 520 MM
QTY 1	PIVOT
QTY 1	TOOL HOLDER FOR BORING D. 100-250 MM
QTY 1	SPECIAL TOOL HOLDER LH Ø 12X40 MM
QTY 1	TOOL HOLDER LH Ø 12X40 MM
QTY 1	TOOL HOLDER LH Ø 12X60 MM
QTY 1	TOOL HOLDER RH Ø 12X100 MM
QTY 1	BOX WITH 10 CUTTING INSERTS
QTY 2	MAIN BAR SUPPORT

QTY 2	ADDITIONAL SUPPORT
QTY 1	TELESCOPIC SHAFT FOR WELDING
QTY 5	DIFFUSOR EXTENSION 35 MM
QTY 4	LONG GAS NOZZLE
QTY 4	SHORT GAS NOZZLE
QTY 5	SHORT CONTACT TIP Ø 0,8 MM WIRE
QTY 5	LONG CONTACT TIP Ø 0,8 MM WIRE
QTY 1	O-RING FOR WELDING SHAFT 100X5 MM
QTY 1	CENTRING SYSTEM FOR THROUGH HOLES
QTY 1	TELESCOPIC GAUGE UP TO Ø 250 MM
QTY 1	DIAL GAUGE
QTY 1	DIAL GAUGE SUPPORT
QTY 1	SET OF WRENCHES
QTY 1	SCREWS AND BOLTS
QTY 1	REDUCTION KIT FOR BORING (TO CHOOSE)



• EXTRA KITS

BORING REDUCTION	
KEP00187	Ø 22 - 44 mm (0,87" - 1,73")
KEP00188	Ø 32 - 70 mm (1,26" - 2,76")
FACING	
KE500186	Ø 48 - 255 mm (1,89" - 10,04")
OD MACHINING	
KEL00202	Ø 100 - 200 mm - D. 200 mm (3,94" - 7,88")

• ACCESSORIES

AE003017	BORING BAR Ø 40X3000 MM
AE000487	EXTERNAL JOINT FOR BORING BAR Ø 40 MM
AE000490	INTERNAL JOINT FOR BORING BAR Ø 40 MM
AE030015	CAM SYSTEM
SG00127	TERMINAL LANCE D. 30-50 MM
COT90201	LONG CONTACT TIP Ø 1,0 MM WIRE
COT90202	SHORT CONTACT TIP Ø 1,0 MM WIRE
GC375C	INTERNAL SUPPORT D. 200-300 MM
GC365C	SET OF 2 CENTRING CONES D. 60-105 MM



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